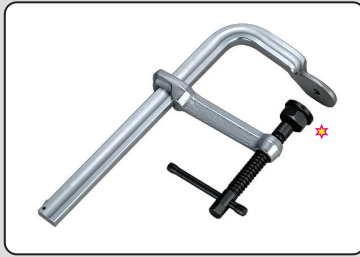


# Utility Clamps (cont.)

Create your own 4-IN-1 Kit with the 4-IN-1 Accessory Pack! (See Below)

## Regular Duty



- Clamping Pressure: 2,400 lbs. (1,100 kg)
- Throat Depth: 5-1/2" (140 mm)
- ★ Heavy Duty Replaceable Pads

Part No.	Capacity	Throat Depth	Clamping Pressure	Rail Size	Tapped Hole	Weight
UM65 UM65M	6-1/2" 165 mm	5-1/2" 140 mm	2,400 lbs 1,100 kg	1-3/16" x 9/16" 30 mm x 14	3/8-16 M10	5.4 lbs 2.5 kg
UM85 UM85M	8-1/2" 215 mm	5-1/2" 140 mm	2,400 lbs 1,100 kg	1-3/16" x 9/16" 30 mm x 14	3/8-16 M10	5.9 lbs 2.7 kg
UM105 UM105M	10-1/2" 265 mm	5-1/2" 140 mm	2,400 lbs 1,100 kg	1-3/16" x 9/16" 30 mm x 14	3/8-16 M10	6.4 lbs 2.9 kg
UM125 UM125M	12-1/2" 320 mm	5-1/2" 140 mm	2,400 lbs 1,100 kg	1-3/16" x 9/16" 30 mm x 14	3/8-16 M10	7.0 lbs 3.2 kg
UM165 UM165M	16-1/2" 420 mm	5-1/2" 140 mm	2,400 lbs 1,100 kg	1-3/16" x 9/16" 30 mm x 14	3/8-16 M10	7.6 lbs 3.5 kg
UM205 UM205M	20-1/2" 520 mm	5-1/2" 140 mm	2,400 lbs 1,100 kg	1-3/16" x 9/16" 30 mm x 14	3/8-16 M10	8.7 lbs 4.0 kg

## Heavy Duty



- Clamping Pressure: 4,800 lbs. (2,200 kg)
- Throat Depth: 7" (180 mm)
- ★ Heavy Duty Replaceable Pads

Part No.	Capacity	Throat Depth	Clamping Pressure	Rail Size	Tapped Hole	Weight
UP125 UP125M	12-1/2" 320 mm	7" 180 mm	4,800 lbs 2,200 kg	1-9/16" x 3/4" 40 mm x 19	3/8-16 M10	12.3 lbs 5.6 kg
UP165 UP165M	16-1/2" 420 mm	7" 180 mm	4,800 lbs 2,200 kg	1-9/16" x 3/4" 40 mm x 19	3/8-16 M10	13.6 lbs 6.2 kg
UP205 UP205M	20-1/2" 520 mm	7" 180 mm	4,800 lbs 2,200 kg	1-9/16" x 3/4" 40 mm x 19	3/8-16 M10	15.0 lbs 6.8 kg
UP245 UP245M	24-1/2" 620 mm	7" 180 mm	4,800 lbs 2,200 kg	1-9/16" x 3/4" 40 mm x 19	3/8-16 M10	16.5 lbs 7.5 kg
UP315 UP315M	31-1/2" 800 mm	7" 180 mm	4,800 lbs 2,200 kg	1-9/16" x 3/4" 40 mm x 19	3/8-16 M10	16.8 lbs 7.6 kg
UP405 UP405M	40-1/2" 1,020 mm	7" 180 mm	4,800 lbs 2,200 kg	1-9/16" x 3/4" 40 mm x 19	3/8-16 M10	22.0 lbs 10.0 kg

## Value Series



- Clamping Pressure: 2,400 lbs. (1,100 kg)
- Throat Depth: 5-1/2" (140 mm)
- Standard Pads

Part No.	Capacity	Throat Depth	Clamping Pressure	Rail Size	Tapped Hole	Weight
UM85P UM85PM	8-1/2" 215 mm	5-1/2" 140 mm	2,400 lbs 1,100 kg	1-3/16" x 9/16" 30 mm x 14	3/8-16 M10	5.7 lbs 2.9 kg
UM105P UM105PM	10-1/2" 265 mm	5-1/2" 140 mm	2,400 lbs 1,100 kg	1-3/16" x 9/16" 30 mm x 14	3/8-16 M10	6.3 lbs 3.0 kg
UM125P UM125PM	12-1/2" 320 mm	5-1/2" 140 mm	2,400 lbs 1,100 kg	1-3/16" x 9/16" 30 mm x 14	3/8-16 M10	6.4 lbs 3.1 kg

### 4-IN-1 Accessory Pack (Refer to Accessories Page 26 for more information)

			The 4-IN-1 Kit includes a V-Pad, an Extender Block, and a screw.		
Part No.	Description	Weight			
XMVB XMVBM	For UM, UP Models (Includes XMV, XMB2)	1.1 lbs 0.5 kg			
XFVB XFVBM	For UE, UF, UG Models (Includes XFV, XFB)	0.6 lbs 0.3 kg			
XDVB XDVBM	For UD Models (Includes XDV, XDB1)	0.3 lbs 0.1 kg			